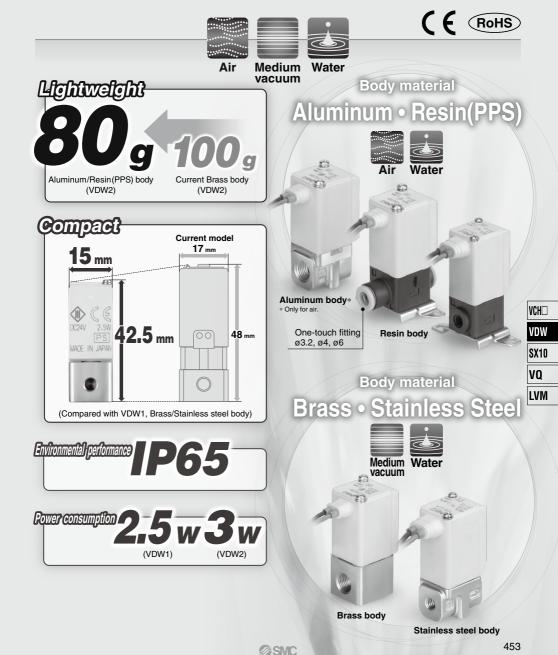
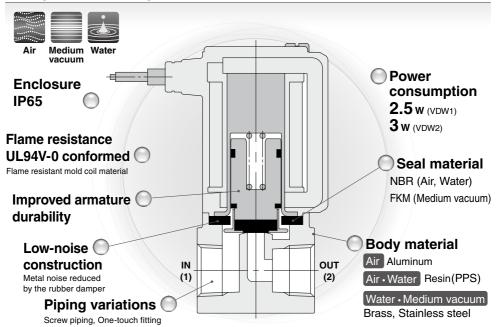
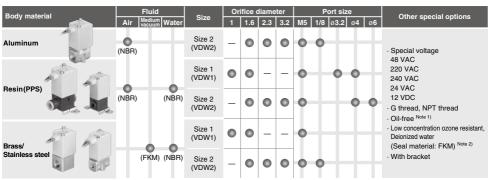
## **Compact Direct Operated 2 Port Solenoid Valve**

## **VDW** Series







The materials in ( ) are the seal materials

Note 1) As standard for medium vacuum type. Note 2) For air, water.

# Compact Direct Operated 2 Port Solenoid Valve **VDW Series**For Air • Medium Vacuum • Water

#### **Standard Specifications**

	Valve construction		Direct operated poppet	
	Withstand pressure	MPa	2.0 (resin body type 1.5)	
Valve	Max. system pressure Note 3) MPa		1.0	
specifications	Body material		Aluminum, Resin, Brass, Stainless steel	
Specifications	Seal material		NBR, FKM	
	Enclosure		Dusttight, Low jetproof (IP65) Note 2)	
	Environment		Location without corrosive or explosive gases	
	Rated voltage AC		100 VAC, 200 VAC, 110 VAC, 230 VAC, (220 VAC, 240 VAC, 48 VAC, 24 VAC) Note 1)	
	nateu voitage	DC	24 VDC, (12 VDC) Note 1)	
Coil	Allowable voltage fluctuation		±10% of rated voltage	
specifications	Allowable leakage AC (With a full wave rectifier)		5% or less of rated voltage	
	voltage	DC	2% or less of rated voltage	
	Coil insulation type		Class B	

⚠ Be sure to read "Specific Product Precautions" before handling.

Note 1) Voltage in ( ) indicates special voltage. (Refer to page 462.) Note 2) For enclosure, refer to "Glossary of Terms" on page 466.

When using the product in a place which requires water resistance, please contact SMC.

Note 3) Refer to "Glossary of Terms" on page 466 for details on the maximum system pressure.

#### Solenoid Coil Specifications

#### Normally Closed (N.C.)

#### **DC Specification**

Size	Power consumption (W) Note 1)	Temperature rise (°C) Note 2)	
Size 1	2.5	60	
Size 2	3	60	

Note 1) Power consumption, Apparent power: The value at ambient temperature of  $20^{\circ}\text{C}$  and when the rated voltage is applied. (Variation:  $\pm 10\%$ )

Note 2) The value at ambient temperature of 20°C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

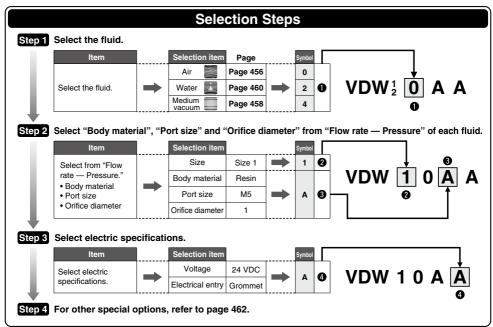
#### AC Specification (With a full wave rectifier)

Size	Apparent power (VA) Note 1) 2)	Temperature rise (°C) Note 3)
Size 1	2.5	60
Size 2	3	60

Note 1) Power consumption, Apparent power: The value at ambient temperature of  $20^{\circ}\text{C}$  and when the rated voltage is applied. (Variation:  $\pm 10\%$ )

Note 2) There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC (with a full wave rectifier).

Note 3) The value at ambient temperature of 20°C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference



VCH□

VDW

SX10

VO

LVM



#### Model/Valve Specifications

N.C.

#### Symbol



Note) The symbol shows ports 1 and 2 as blocked, but there is actually a limit to the blocking capability when the pressure of port 2 is greater than the pressure of port 1. Please contact SMC when low leakage performance is required.





Normally Closed (N.C.) Aluminum Body Type

\* Flow rate characteristics show those when the port size is 1/8 (size 2).

Size	Port size	Orifice diameter	Model	Flow	rate characteristics		Maximum operating Note 2) pressure differential (MPa)	Weight
		(mmø)		C [dm <sup>3</sup> /(s-bar)]	b	Cv	Pressurized port 1	(g)
		1.6		0.30	0.45	0.07	0.7	
2	M5, 1/8	2.3	VDW20	0.58	0.45	0.18	0.4	80
		3.2		1.10	0.38	0.30	0.2	

#### Resin Body Type (Built-in One-touch Fittings) \* Flow rate characteristics show those when the One-touch fitting with a port size of ø4 (size 1 or 2) is used.

Size	Port size	Orifice diameter	Model	Flow rate characteristics Note 1)			Maximum operating Note 2) pressure differential (MPa)	Weight
		(mmø)		C [dm <sup>3</sup> /(s·bar)]	b	Cv	Pressurized port 1	(g)
	M5 ø3.2 One-touch fitting	1.0	VDW10	0.14	0.40	0.04	0.9	45
•	ø4 One-touch fitting	1.6	VDWIG	0.30	0.25	0.07	0.4	45
	M5 1.6  2		0.30	0.45	0.07	0.7		
2		2.3	VDW20	0.42	0.45	0.12	0.4	80
		3.2		0.56	0.40	0.16	0.2	

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Refer to "Glossary of Terms" on page 466 for details on the maximum operating pressure differential.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
-10 Note) to 50	-10 to 50

Note) Dew point temperature: -10°C or less

#### Valve Leakage

#### Internal Leakage

Seal material	Leakage rate (Air) Note)	
NBB	1 cm <sup>3</sup> /min or less (Aluminum body type)	
INDIN	15 cm <sup>3</sup> /min or less (Resin body type)	

#### External Leakage

External Loakage								
Seal material	Leakage rate (Air) Note)							
NBB	1 cm <sup>3</sup> /min or less (Aluminum body type)							
INDR	15 cm <sup>3</sup> /min or less (Resin body type)							

Note) Leakage is the value at ambient temperature 20°C.

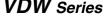
3.2

1.6

2.3

3.2

1/8





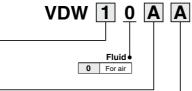


♦ Voltage/Electrical entry

Z



### How to Order (Single Unit)



#### **Common Specifications**

Valve type	N.C.
Seal material	NBR
Coil insulation type	Class B
Thread type	Rc*

\* One-touch fittings are attached to the resin body type.

Body material/Port size/Orifice diameter Size/Valve type

V Size/ valve type			₩ 00	Dody material/Fort Size/Office diameter			
Symbol	Size	Valve type	Symb	Body material	Port size	Orifice diameter	
			Α		145	1.0	
			В	Resin	M5	1.6	
1	Size 1	Single	С	(PPS)	ø3.2 One-touch fitting	1.0	
'	(VDW1)	N.C.	D	With	Ø3.2 One-touch fitting	1.6	
		1	E	bracket	-404	1.0	
			F		ø4 One-touch fitting	1.6	
			Α			4.0	1
			A	_		1.6	1
				B C	M5	2.3	1
			С			3.2	
			D	Resin		1.6	
			E	(PPS) With		2.3	
			F	bracket		3.2	
	<u> </u>	Single	G			1.6	١.
2	Size 2 (VDW2)	unit	Н	H J K	ø6 One-touch fitting	2.3	
	(*5**2)	N.C.	J			3.2	
			K			1.6	
			L		M5	2.3	

N

Р

Q

Symbol	Voltage	Ele	ctrical entry
Α	24 VDC	Grommet	
В	100 VAC		
С	110 VAC		
D	200 VAC		
E	230 VAC		

For other special options,

Other voltages

Ų	reter to page 462.							
		48 VAC						
	Special voltage	220 VAC						
	Special voltage	240 VAC						
		24 VAC						
		12 VDC						
	Low concentration							
ı	(Seal material: FKM)							
	Oil-free							
	G thread							
	NPT thread							

Dimensions→Page 463 (Single unit)

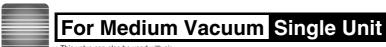
With bracket (Aluminum body only)

VCH□

VDW SX10

VQ LVM





This valve can also be used with air.
 (Refer to the valve specifications on page 456 for air.)

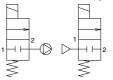
#### **Model/Valve Specifications**





#### Symbol (Application example)

Used with vacuum Used with pressure



Note) The symbol shows ports 1 and 2 as blocked, but there is actually a limit to the blocking capability when the pressure of port 2 is greater than the pressure of port 1. Please contact SMC when low leakage performance is required.

#### Normally Closed (N.C.)

\* Flow rate characteristics show those when the port size is M5 (size 1) or 1/8 (size 2).

Size	Port size	Orifice diameter	Model	Flow rate characteristics Note 1)			Maximum operating pressure differential	Weight
Size	FUIT SIZE	(mmø)	iviodei	C [dm <sup>3</sup> /(s·bar)]	b	Cv	(MPa) Note 2)	(g)
	M5	1.0	VDW14	0.14	0.40	0.04	0.9	Brass: 65
	IVID	1.6	VDW14	0.30	0.25	0.07	0.4	Stainless steel: 60
		1.6		0.30	0.45	0.07	0.7	D
2	M5, 1/8	2.3	VDW24	0.58	0.45	0.18	0.4	Brass: 115 Stainless steel: 100
		3.2		1.10	0.38	0.30	0.2	Otali licos steel. 100

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Refer to "Glossary of Terms" on page 466 for details on the maximum operating pressure differential.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
1 to 50	-10 to 50

Note) With no freezing

#### Valve Leakage

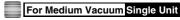
#### Internal Leakage

Seal material	Leakage rate Note)
FKM	10 <sup>-6</sup> Pa⋅m³/sec or less

#### **External Leakage**

Seal material	Leakage rate Note)
FKM	10 <sup>-6</sup> Pa⋅m³/sec or less

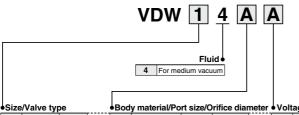
Note) Leakage (10<sup>-6</sup> Pa·m³/sec) is the value at 0.1 Pa·abs and ambient temperature 20°C.



#### How to Order (Single Unit)







(	Common Specifi	cations
ſ	Valve type	N.C.
	Seal material	FKM
ſ	Coil insulation type	Class B
Ī	Thread type	Rc

Body material/Port size/Orifice diameter 

Voltage/Electrical entry

	Symbol	Size	Valve type		Symbol	Body material	Port size	Orifice diameter	
			<b>.</b>		G	Brass	M5	1.0	
	1	Size 1	Single unit		Н	Diass	IVIO	1.6	
	•	(VDW1)	N.C.		J	Stainless steel	M5	1.0	
				L	K	Stairliess steel	IVIO	1.6	
ı				Γ	К			1.6	l
					L	Brass Stainless steel	M5 1/8 M5	2.3	
		Size 2 (VDW2)	Single unit N.C.		М			3.2	
					N			1.6	
					Р			2.3	
	2				Q			3.2	/
					R			1.6	] /
					S			2.3	
					T			3.2	
					U			1.6	
					٧			2.3	/
				L	W			3.2	ľ

	Symbol	Voltage	Electrical entry
	Α	24 VDC	Grommet
	В	100 VAC	
	O	110 VAC	
	D	200 VAC	
	Е	230 VAC	
	Z		Other voltages
į			

Oil-free

## For other special options,

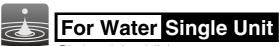
refer to page 462.						
48 VAC						
220 VAC						
240 VAC						
24 VAC						
12 VDC						
-						

VCH□

Dimensions→Page 463 (Single unit)

VDW SX10

VQ LVM



\* This valve can also be used with air. (Refer to the valve specifications on page 456 for air.)

#### Model/Valve Specifications

N.C.

#### Symbol



Note) The symbol shows ports 1 and 2 as blocked, but there is actually a limit to the blocking capability when the pressure of port 2 is greater than the pressure of port 1. Please contact SMC when low leakage performance is required.



#### Normally Closed (N.C.)

#### C37, Stainless Steel Body Type

\* Flow rate characteristics show those when the port size is M5 (size 1) or 1/8 (size 2).

Size	Port size	Orifice diameter	Model			Maximum operating Note 2) pressure differential (MPa)	Weight
		(mmø)	nmø)	Kv	Conversion Cv	Pressurized port 1	(g)
	M5	1.0	VDW12	0.034	0.04	0.9	Brass: 65
'		1.6	VDW12	0.06	0.07	0.4	Stainless steel: 60
	M5, 1/8	1.6		0.06	0.07	0.7	Brass: 115
2		2.3	VDW22	0.15	0.18		Stainless steel: 100
		3.2		0.26	0.30	0.2	

#### **Resin Body Type**

\* Flow rate characteristics show those when the One-touch fitting with a port size of ø4 (size 1 or 2) is used.

Size	Port size	Orifice diameter	Model			Maximum operating Note 2) pressure differential (MPa)	Weight	
		(mmø)		Kv	Conversion Cv	Pressurized port 1	(g)	
	M5 ø3.2 One-touch fitting ø4 One-touch fitting	1.0	VDW12	0.034	0.04	0.9	45	
		1.6	VD1112	0.06	0.07	0.4	45	
	M5	1.6		0.06	0.07	0.7		
	ø4 One-touch fitting ø6 One-touch fitting	2.3	VDW22	0.10	0.12	0.4	80	
		3.2		0.14	0.16	0.2		

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Refer to "Glossary of Terms" on page 466 for details on the maximum operating pressure differential.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
1 to 50	-10 to 50

Note) With no freezing

#### Valve Leakage

Internal Leakaç	Qe Note 1) Internal leakage when pressure is supplied to Port 1 (IN).
Seal material	Leakage rate (Water) Note 2)
NBR	0.1 cm <sup>3</sup> /min or less (C37, Stainless steel body type)
INDIN	1 cm3/min or less (Resin body type)

**External Leakage** 

Seal material	Leakage rate (Water) Note 2)
NBR	0.1 cm <sup>3</sup> /min or less (C37, Stainless steel body type)
NBH	1 cm <sup>3</sup> /min or less (Resin body type)

Note 2) Leakage is the value at ambient temperature 20°C.







### How to Order (Single Unit)





VDW 1 2 A	Common Specification	s
	Valve type N.C.	1
	Seal material NBR	
Fluid •	Coil insulation type Class E	3
2 For water	Thread type Rc	
	One-touch fittings are attache to the resin body type.	d

1.0

1.6

Body material/Port size/Orifice diameter Size/Valve type Valve

Stainless

ĸ

Symbo

1

Size

Size 1

(VDW1)

type

Single

unit

N.C.

- 20 ay materials. Ort 0.20, 0.11100 alameter								
 Symbol	Body material	Port size	Orifice diameter					
 Α	Resin (PPS)	M5	1.0	[ T				
В		CIVI	1.6	l 1				
С		ø3.2 One-touch fitting	1.0	H				
D	(With	Ø3.2 One-touch litting	1.6					
Е	bracket)	ad One touch fitting	1.0					
F		ø4 One-touch fitting	1.6					
G	Brass	M5	1.0	l h				
Н	DIASS	CIVI	1.6					

M5

				Α			1.6									
				В		M5	2.3									
	Size 2 (VDW2)			С	С		3.2									
				D	Resin		1.6									
				E	(PPS) (With	ø4 One-touch fitting	2.3									
				F	bracket)		3.2									
				G	'		1.6									
				Н		ø6 One-touch fitting	2.3									
				J			3.2									
				K		M5	1.6									
2				L			2.3									
				M	Brass		3.2									
					N	Diass		1.6								
				Р		1/8	2.3									
				Q			3.2									
				R		M5	1.6									
				S			2.3									
				T Stainless steel												3.2
						1.6										
				٧		1/8	2.3									
								<u> </u>		L	W			3.2		

•	• Vol	tage/	Elec	trica	l entry

	Symbol	Voltage	Electrical entry
	Α	24 VDC	Grommet
	В	100 VAC	
	С	110 VAC	
	D	200 VAC	
	E	230 VAC	
	Z		Other voltages
1		-	•

## For other special options,

eier to page 462.					
	48 VAC				
Special voltage	220 VAC				
	240 VAC				
	24 VAC				
	12 VDC				
Deionized water (Seal material: FKM)					
Oil-free					
G thread					
NPT thread					
Bracket interchang	eable with old type				
With bracket (Brass, Stainless steel body only)					

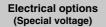
Dimensions → Page 463 (Single unit)

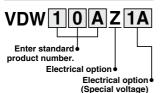
VCH□ VDW

> SX10 VQ

> LVM

## **Other Special Options**



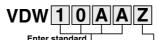


			· · · · · ·
Specifi- cation	Symbol	Voltage	Electrical entry
ge	1A	48 VAC	
e	1B	220 VAC	
<u>~</u>	1C	240 VAC	Grommet
Special voltage	1U	24 VAC	
Sp	1D	12 VDC	

- \*1 Applicable for air type (VDW□0) and water type (VDW□2).
- \*2 When G or NPT is selected, choose the 1/8 port size standard model.
- \*3 When M6 is selected, choose the M5 port size standard model.
- \*4 When using deionized water or any other fluid that may corrode C37 (brass), select a stainless steel body.
- \*5 For connection, prepare a fitting compliant with ISO 16030 and JIS B 8674.

#### Other options

(Low concentration ozone resistant, Deionized water, oil-free, special thread)



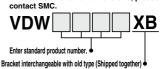
Enter standard product number.

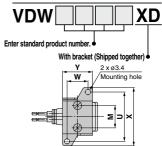
Other option (Low concentration ozone resistant, Deionized water, oil-free, special thread)

Symbol	Low concentration ozone * 1, * 4 resistant, Deionized water (Seal material: FKM)	oil-free	* 2, * 3 Special thread
Nil	_	_	— (Standard)
Α			G1/8*5
В	_	—	NPT1/8
C			M6
Z			— (Standard)
D		0	G1/8*5
E	_		NPT1/8
F			M6
G			- (Standard)
Н	0		G1/8*5
J	O		NPT1/8
K			M6
L			— (Standard)
M	0	0	G1/8*5
N	O		NPT1/8
Р			M6

#### Bracket interchangeable with old type

The brackets are interchangeable with brackets of old VDW10/20 series. For details of exterior dimensions, please





					[mm]	* Bracket part no.
Size	М	U	W	Х	Υ	VDW1:
VDW1	11	28	11	34	17	VDW10S-12A-1
VDW2	15	33	14	39	20	VDW2. VDW20S-12A-1

\* Enter symbols in the order to the right when ordering a combination of electrical option, other options, and bracket interchangeable with old type.

Example) VDW 2 0 A Z 1A Z XB

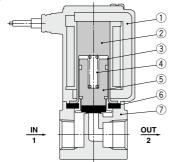
Electrical option •
Other option

Bracket interchangeable with old type

#### Construction

#### Normally closed (N.C.)

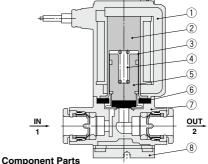
Body material: Aluminum, PPS resin, Brass, Stainless steel



#### **Component Parts**

No	. Description	Material
1	Solenoid coil	Cu + Fe + Resin
2	Fixed armature	Fe
3	Tube	Stainless steel
- 4	Return spring	Stainless steel
- 5	Armature assembly	NBR, FKM, Stainless steel, PPS resin
- 6	Seal	NBR, FKM
_7	Body	Aluminum, PPS resin, Brass, Stainless steel

#### Body material: PPS resin (One-touch fitting type)



Component Faits					
No.	Description	Material			
1	Solenoid coil	Cu + Fe + Resin			
2	Fixed armature	Fe			
3	Tube	Stainless steel			
4	Return spring	Stainless steel			
5	Armature assembly	NBR, FKM, Stainless steel, PPS resin			
6	Seal	NBR, FKM			
7	Body	PPS resin			
8	Bracket	SPCC			

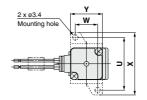




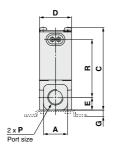
## **Dimensions/Single Unit**

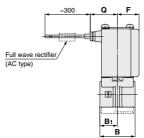
## Body material Aluminum

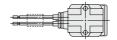
#### Grommet











VCH□

VDW

SX10

VQ

LVM

															[mm]
	Dont sine								Mou	unting bra	acket dim	ensions (	(XD)	Electric	al entry
Model	Port size	A	В	B <sub>1</sub>	C	D	E	F			\A/	v	v	Gror	nmet
	•								G	_ ·	VV	^	1	Q	R
VDW2	M5. 1/8	15	22	11	51.7	20	8	13.5	4	33	14	39	20	17	36.2

#### Made to Order

#### <Special lead wire length>

Produced upon receipt of order. Please contact SMC for lead times.



#### Lead wire length

XL1	600 mm	
XL2	1000 mm	
XL3	1500 mm	
XL4	3000 mm	

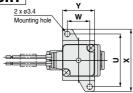


Air, Medium Vacuum, Water

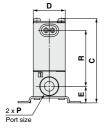
#### **Dimensions/Single Unit**

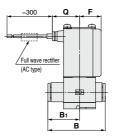
## Body material Resin

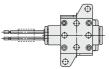
With One-touch fittings Grommet









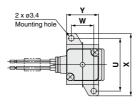


For information on handling One-touch fittings and on appropriate tubing, refer to page 469 and the Fittings & Tubing section of the "Handling Precautions for SMC Products" on the SMC website.

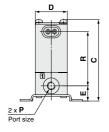
							[mm]
Model	One-touch fitting <b>P</b>	В	B <sub>1</sub>	С	D	E	F
VDW1	ø3.2, ø4	31.7	17.1	46.1	15	9.5	11
VDW2	ø4, ø6	35.9	19.8	52.9	20	10.4	13.5

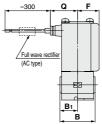
	One-touch fitting	Mounti	ng brac	Electrical entry			
Model		U	w	х	Υ	Grommet	
	•	U	VV	^	Y	Q	R
VDW1	ø3.2, ø4	28	11	34	17	15.5	30.35
VDW2	ø4, ø6	33	14	39	20	17	35

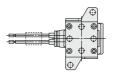
#### Port size M5/M6 Grommet











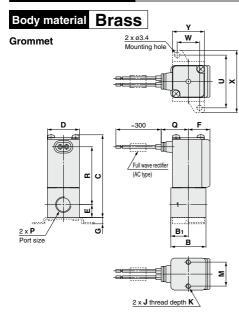
							[mm]	
Model	Port size <b>P</b>	В	B <sub>1</sub>	С	D	E	F	
VDW1	M5(M6)	20	10	46.1	15	9.5	11	
VDW2	M5(M6)	22	11	50.9	20	9.5	13.5	

		Mounti	ng brac	Electrical entry			
Model	Port size	U	w	v	Υ	Grommet	
	•	U	VV	Х	Y	Q	R
VDW1	M5(M6)	28	11	34	17	15.5	30.35
VDW2	M5(M6)	33	14	39	20	17	33.9





## **Dimensions/Single Unit**





										[mm]
	Port size							Mounting method		
Model	Port size	В	B <sub>1</sub>	С	D	E	F	J	K	M
VDW1	M5	20	10	42.4	15	6	11	M2.5	4	11
VDW2	M5, 1/8	22	11	51.7	20	8	13.5	МЗ	5	15

	Port size	Mount	ing brad	Electrical entry				
Model	Port Size	G	U	w	x	γ	Grommet	
		G	U	VV	_ ^_	T	Q	R
VDW1	M5	4	28	11	34	17	15.5	30.15
VDW2	M5, 1/8	4	33	14	39	20	17	36.2

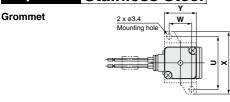
VCH□

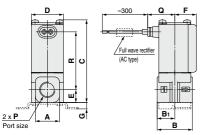
VDW

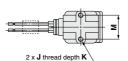
SX10 VQ

LVM

## **Body material Stainless Steel**









											[mm]
	Dort size								Moun	ting m	ethod
Model	Port size P	A	В	B₁	С	D	E	F	J	K	М
VDW1	M5	12	20	10	42.4	15	6	11	M2.5	4	11
VDW2	M5, 1/8	15	22	11	51.7	20	8	13.5	М3	5	15

	Port size	Mount	ing brad	s (XD)	Electrical entry			
Model	POIL SIZE	G	U	w	х	v	Grommet	
	•	u	L U	VV	^	_ T	Q	R
VDW1	M5	4	28	11	34	17	15.5	30.15
VDW2	M5, 1/8	4	33	14	39	20	17	36.2

## **Glossary of Terms**

#### **Pressure Terminology**

#### 1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

#### 2. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

[The pressure differential in the solenoid valve portion must be less than the maximum operating pressure differential.]

#### 3. Withstand pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed (static) pressure and returning to the operating pressure range. [value under the prescribed conditions]

#### **Electrical Terminology**

#### 1. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

#### 2 Enclosure

A degree of protection defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects".

Verify the degree of protection for each product.



#### • First Characteristics:

Degrees of protection against solid foreign objects

	regrees of protection against solid foreign objects
0	Non-protected
1	Protected against solid foreign objects of ø50 mm and greater
2	Protected against solid foreign objects of ø12 mm and greater
3	Protected against solid foreign objects of ø2.5 mm and greater
4	Protected against solid foreign objects of ø1.0 mm and greater
5	Dust-protected
6	Dusttight

#### Second Characteristics:

#### Degrees of protection against water

	0	Non-protected	_
	1	Protected against vertically falling water drops	Dripproof type 1
	2	Protected against vertically falling water drops when enclosure tilted up to 15°	Dripproof type 2
-	3	Protected against rainfall when enclosure tilted up to 60°	Rainproof type
-	4	Protected against splashing water	Splashproof type
[	5	Protected against water jets	Low jetproof type
	6	Protected against powerful water jets	Strong jetproof type
	7	Protected against the effects of temporary immersion in water	Immersible type
1	8	Protected against the effects of continuous immersion in water	Submersible type

#### Example) IP65: Dusttight, Low jetproof type

"Low jetproof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

#### Others

#### 1. Material

NBR: Nitrile rubber FKM: Fluororubber

#### 2. Oil-free treatment

The degreasing and washing of wetted parts

#### 3. Symbol

Symbol ( $\alpha = \frac{1}{2} N$ ) IN and OUT are in a blocked condition  $(\frac{1}{2})$ , but actually in the case of reverse pressure (OUT> IN), there is a limit to the blocking.

Product with flow direction  $2 \to 1$  with pressure supplied to port 2 and universal specification product are available as specials.





Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

#### Design

## **⚠** Warning

#### 1. Cannot be used as an emergency shutoff valve, etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

#### 2. Extended periods of continuous energization

The solenoid coil will generate heat when continuously energized. Avoid using in a tightly shut container. Install it in a well-ventilated area. Furthermore, do not touch it while it is being energized or right after it is energized.

#### 3. Closed liquid circuit

In a closed circuit, when liquid is static, pressure could rise due to changes in temperature. This pressure rise could cause malfunction and damage to components such as valves. To prevent this, install a relief valve in the system.

#### 4. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

#### 5. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

When an impact, such as water hammer, etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give an attention to it.

#### Selection

## **⚠Warning**

#### 1. Fluid

#### 1) Type of fluid

Before using a fluid, check whether it is compatible with the materials of each model by referring to the fluids listed in this catalog. Use a fluid with a kinematic viscosity of 50 mm²/s or less. If there is something you do not know, please contact SMC.

#### 2) Flammable oil, Gas

Confirm the specification for leakage in the interior and/or exterior area.

#### 3) Corrosive gas

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

- 4) Depending on water quality, a brass body can cause corrosion and internal leakage may occur. If such abnormalities occur, exchange the product for a stainless steel body.
- Use an oil-free specification when any oily particle must not enter the passage.
- 6) Applicable fluid on the list may not be used depending on the operating condition. Give adequate confirmation, and then determine a model, just because the compatibility list shows the general case.

#### Selection

## **⚠** Warning

#### 2. Fluid quality

#### <Air>

#### 1) Use clean air.

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

#### 2) Install an air filter.

Install air filters close to the valves on the upstream side. A filtration degree of 5  $\mu$ m or less should be selected.

#### 3) Install an aftercooler or air dryer, etc.

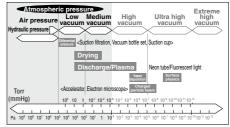
Compressed air that contains excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an aftercooler or air dryer, etc.

4) If excessive carbon powder is generated, eliminate it by installing mist separators at the upstream side of valves. If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.

Refer to Best Pneumatics No.7 for further details on compressed air quality.

#### <Vacuum>

Please be aware that there is a range of pressure that can be used.



Vacuum piping direction: if the system uses a vacuum pump, we ask that you install the vacuum pump on the secondary side (Port 2).

Also, install a filter on the primary side (Port 1), and be careful that no foreign object is picked up.

Please replace the valve after operating the device approximately 300,000 times.

467 a

VCH\_

VDW

SX10

VO

LVM





Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

#### Selection

## 

#### <Water>

The use of a fluid that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature and by sticking to the sliding parts of the armature etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule. use 100 mesh.

The supply water includes materials that create a hard sediment or sludge such as calcium and magnesium. Since this scale and sludge can cause the valve to malfunction, install water softening equipment, and a filter (strainer) directly upstream from the valve to remove these substances.

#### Tap water pressure:

The water pressure for tap water is normally 0.4 MPa or less. However, in places like a high-rise building, the pressure may be 1.0 MPa. When selecting tap water, be careful of the maximum operating pressure differential.

When using water or heated water, poor operation or leaks may be caused by dezincification, erosion, corrosion, etc. The brass (Brass) body of this product uses dezincification resistant material as a standard. We also offer a stainless steel body type with improved corrosion resistance. Please use the one that fits your needs.

#### 3. Ambient environment

Use within the operable ambient temperature range. Check the compatibility between the product's composition materials and the ambient atmosphere. Be certain that the fluid used does not touch the external surface of the product.

#### 4. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

#### 5. Low temperature operation

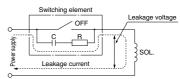
- The valve can be used in an ambient temperature of between -10 to -20°C. However, take measures to prevent freezing or solidification of impurities, etc.
- 2) When using valves for water application in cold climates, take appropriate countermeasures to prevent the water from freezing in tubing after cutting the water supply from the pump, by draining the water etc. When warming by a heater etc., be careful not to expose the coil portion to a heater. Installation of a dryer, heat retaining of the body is recommended to prevent a freezing condition in which the dew point temperature is high and the ambient temperature is low, and the high flow runs.

#### Selection

## **.** Caution

#### 1. Leakage voltage

When the solenoid valve is operated using the controller, etc., the leakage voltage should be the product allowable leakage voltage reless. Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



AC/Class B built-in full wave rectifier coil: 5% or less of rated voltage

DC coil: 2% or less of rated voltage

#### 2. Selecting model

Material depends on fluid. Select optimal models for the fluid.

#### Mounting

## **⚠** Warning

If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

#### 2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

#### Mount a valve with its coil position upwards, not downwards.

When mounting a valve with its coil positioned downwards, foreign objects in the fluid will adhere to the iron core leading to a malfunction. Especially for strict leakage control, such as with vacuum applications and non-leak specifications, the coil must be positioned upwards.

- 4. Do not warm the coil assembly with a heat insulator, etc. Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.
- Secure with brackets, except in the case of steel piping and copper fittings.
- Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.

#### 7. Painting and coating

Warnings or specifications printed or labeled on the product should not be erased, removed or covered up.





Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

#### **Piping**

## **⚠** Warning

1. During use, deterioration of the tube or damage to the fittings could cause tubes to come loose from their fittings and thrash about.

To prevent uncontrolled tube movement, install protective covers or fasten tubes securely in place.

2. For piping the tube, fix the product securely using the mounting holes so that the product is not in the air.

## **⚠** Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

Install piping so that it does not apply pulling, pressing, bending or other forces on the valve body.

- 2. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.
- 3. Tighten threads with the proper tightening torque.

When using steel piping, tighten with the proper tightening torque shown below.

Lower tightening torque will lead into fluid leakage.

**Tightening Torque for Piping** 

Connection thread	Proper tightening torque (N·m)
M5*	1 to 1.5
M6*	1 to 1.5
Rc1/8	7 to 9

\* For resin bodies, the proper tightening torque is 0.4 to 0.6 N·m (reference value). After tightening by hand, tighten by an additional 1/6th rotation with a tightening tool.

#### 4. Connection of piping to products

When connecting piping to a product, refer to its operation manual to avoid mistakes regarding the supply port, etc.

#### 5. Winding of sealant tape

When connecting pipes, fittings, etc., be sure that chips from the pipe threads and sealing material do not enter the valve. Furthermore, when sealant tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



6. In applications such as vacuum and non-leak specifications, use caution specifically against the contamination of foreign objects or airtightness of the fittings.

#### **Recommended Piping Conditions**

1. When connecting tubes using one-touch fittings, provide some spare tube length shown in Fig. 1, recommended piping configuration.

Also, do not apply external force to the fittings when binding tubes with bands, etc. (see Fig. 2.)

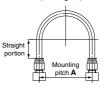


Fig. 1 Recommended piping configuration

Unit: mm

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Mounting pitch A		Straight	
Nylon tube	Soft nylon tube	Polyurethane tube	portion length
44 or more	29 or more	25 or more	16 or more
56 or more	30 or more	26 or more	20 or more
84 or more	39 or more	39 or more	30 or more
	Nylon tube 44 or more 56 or more	Nylon tube Soft nylon tube 44 or more 29 or more 56 or more 30 or more	Nylon tube         Soft nylon tube         Polyurethane tube           44 or more         29 or more         25 or more           56 or more         30 or more         26 or more

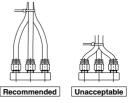


Fig. 2 Binding tubes with bands

Wiring

## **⚠** Caution

- 1. As a rule, use electric wire with a cross sectional area of 0.5 to 1.25 mm2 for wiring. Furthermore, do not allow excessive force to be
- applied to the lines. 2. Use electric circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within  $\pm 10\%$  of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within ±5% of the rated value. The voltage drop is the value in the lead wire section connecting the coil.



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

#### **Operating Environment**

## ⚠ Warning

- Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water steam, or where there is direct contact with any of these.
- 2. Do not use in explosive atmospheres.
- Do not use in locations subject to vibration or impact.
- Do not use in locations where radiated heat will be received from nearby heat sources.
- Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

#### Maintenance

## **⚠** Warning

#### 1. Removing the product

The valve will reach a high temperature when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- Shut off the fluid supply and release the fluid pressure in the system.
- 2) Shut off the power supply.
- 3) Remove the product.

#### 2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

## **⚠** Caution

#### 1. Filters and strainers

- 1) Be careful regarding clogging of filters and strainers.
- Replace filter elements after one year of use, or earlier if the pressure drop reaches 0.1 MPa.
- 3) Clean strainers when the pressure drop reaches 0.1 MPa.

#### 2. Lubrication

When using after lubricating, never forget to lubricate continuously.

#### 3. Storage

In case of long term storage after use with heated water, thoroughly remove all moisture to prevent rust and deterioration of rubber materials, etc.

Exhaust the drainage from an air filter periodically.

#### **Operating Precautions**

## **⚠** Warning

When problems are caused by a water hammer, install water hammer relief equipment (accumulator, etc.), or use an SMC water hammer relief valve (VXR series). For details, please consult with SMC.

#### **Operating Precautions**

## **⚠** Caution

When operating the product with flow direction  $2\to 1$  with pressure supplied to port 2, there is a risk of the valve opening momentarily and fluid leaking to the downstream side due to a rapid increase of the upstream pressure.

A special product will be available when holding pressure supplied from port 2 in the flow direction 2  $\rightarrow$  1 with low leakage performance is required.

#### Universal specification

A special can be available for Universal Specification, where product operation can be both flow from port 1 to port 2 (1  $\rightarrow$  2) and from port 2 to port 1 (2  $\rightarrow$  1).

#### **Electric Connections**

## **⚠** Caution

#### ■ Grommet

Class B coil: AWG20 Outside insulator diameter of 1.8 mm

# 2 port

Rated voltage	Lead wire color		
nateu voitage	1	2	
DC	Black	Red	
100 VAC	Blue	Blue	
200 VAC	Red	Red	
Other AC	Gray	Gray	

<sup>\*</sup> There is no polarity.

#### Electric Circuits

## **⚠** Caution

## [DC circuit]

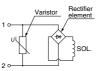
Grommet



#### [AC circuit]

\* For AC (Class B), the standard product is equipped with surge voltage suppressor.

#### Grommet



#### **One-touch Fitting**

## **⚠** Caution

For information on handling One-touch fittings and on appropriate tubing, refer to page 469 and the Fittings & Tubing section of the "Handling Precautions for SMC Products" on the SMC website.